



"A leading worldwide supplier of high efficiency filters for a variety of industries and applications."

STAINLESS STEEL PROCESS FILTER HOUSINGS

Our Gas and Liquid Process Filters protect equipment from sample impurities by removing solids and liquids from gases up to 99.999% efficiency at 0.01 micron. This series of filters is also ideal to use in liquid sample process applications by simply employing our pleated liquid elements, or stainless steel elements. A 1 micron efficiency can be reached in liquids with the aforementioned elements.

To satisfy the extreme wide range of requirements for process sample filters, we supply a complete line of filter elements in stainless steel, polypropylene, and other corrosion-resistant materials. A choice of high efficiency borosilicate microfiber filter elements, which are inert to most liquids and gases, are also offered.

Our 150 and 160 series of high-pressure 316L stainless steel filter housings offer exceptional value and performance. The threaded head to bowl connection with captured o-ring provides positive sealing even in very corrosive and demanding applications. The 1500 PSIG rating covers the majority of gas and liquid applications.



Features:

- Filters Gases & Liquids
- 316L Stainless Steel
- 1,500 PSIG / 400°F Standard
- 6,000 PSIG & Flanges Available
- 3-Port Housings For Coalescing
- Particulate Or Bypass Filtration

Applications:

- CNG Filtration
- Blow Molding Equipment
- Gas Production
- Food And Dairy Processing
- High Pressure Liquid Filters

At the heart of our filter products is the filter element. Choosing the correct element insures proper results for your specific application:

Disposable Microfiber Elements

Disposable Microfiber Elements are most commonly used since they offer exceptional filtration, high flows with minimal pressure drops, and excellent chemical compatibility. These are ideal for use in sample conditioning, instrumentation, CNG, and Emission/Environmental service.

• For **Coalescing (liquid removal)** and particle collection use our grade "CS". We recommend starting with the 70CS which is rated at 95% efficient at 0.01 micron which provides outstanding filtration, at high flow rates.

Stainless Steel 5-Layer Mesh Elements

Stainless steel elements (SS) are designed for the filtration of heavily contaminated gas samples, CNG, and liquid streams since they are recleanable by back flushing or ultrasonic cleaning. Standard microns available: 1, 3, 10, 25, 50, 100, and 200.



Pleated Cartridges

Pleated Cartridges have up to 3 times the surface area of standard depth filters offering exceptional life. These are ideal pre-filters to be used in systems with heavy particulate loads to reduce the frequency that the cartridges need to be changed. We also recommend a pleated cartridge to be used as an after filter for Desiccant Dryers.

United Filtration Systems offers a variety of pleated filter cartridges for both gaseous and liquid applications. These
cartridges are available in Stainless Steel, Micro-Glass, Cellulose & Polypropylene to cover a broad range of applications.

STAINLESS STEEL PROCESS FILTER HOUSINGS

- Ideal Compressed Natural Gas Filter
- NACE Complaint MR-01-75 For Sour Service
- Mechanical Seal Filter
- Seal Gas Filtration
- Accepts Microfiber, Stainless Steel, & Pleated Glass Filter Elements



Housing Model	150*	151	152
Port Size (NPT)	1"	1 1/2"	2"
Drain Type (NPT)	1/4"	1/4"	1/4"
Maximum Pressure (psig)	1500	1500	1500
Internal Volume (cc)	1500	1500	1500
Maximum TempBuna-N (250°F)	BN150	BN150	BN150
Maximum TempEPDM (300°F)	GE150	GE150	GE150
Maximum TempViton (400°F) Standard	GV150	GV150	GV150
Maximum TempSilicone (450°F)	GS150	GS150	GS150
Maximum TempKalrez (600ºF)	KZ150	KZ150	KZ150
Weight of Housing (lbs)	22.0	22.0	22.0
Principle Dimensions: (inches)			
Center Of Port To Head	1.18	1.18	1.61
Head Diameter	4.33	4.33	4.52
Overall Length	15.04	15.04	15.83
Element Removal Clearance	9.72	9.72	9.72
Filter Element Codes: (1)			
Disposable Element	51-230-□	51-230-□	51-230-□
Stainless Steel Element	SS-51-230-□	SS-51-230-□	SS-51-230-□
Pleated Glass Element	CA-51-230-□PLGS-R	CA-51-230-□PLGS-R	CA-51-230-□PLGS-R
Materials Of Construction: (2)			
Head & Internals	316LSS	316LSS	316LSS
Bowl	316LSS	316LSS	316LSS
O-Rings (Standard)	Viton	Viton	Viton
Accessories:			
Mounting Bracket	MB150	MB150	MB150
Support Core	SC150	SC150	SC150

FLOW RATE IN SCFM FOR ABOVE ASSEMBLIES WITH GRADE 50CS (3) or 70CS(4)					
Air Line Pressure (PSIG)	150 \$	Series			
	50CS	70CS			
15	38	79			
30	56	116			
60	93	198			
100	151	314			
150	209	430			
250	319	667			
500	650	1334			
1500	1897	3944			

Notes: (1) Replace 'a' with grade required, e.g. 51-230-50CS

- (2) Replace 'a' with 3 or 10 micron, e.g. CA-51-230-03PLGS-R
- (3) Material abbreviations, 316LSS = 316L Stainless Steel
- (4) Flow rates for Grade 50CS rated at 99.99% against 0.01 micron
- (5) Flow rates for Grade 70CS rated at 95% against 0.01 micron (*) Also available in 3/4" ports

STAINLESS STEEL PROCESS FILTER HOUSINGS

TECHNICAL INFORMATION			
Housing Model	160*	161	162
Port Size (NPT)	1"	1 1/2"	2″
Drain Type (NPT)	1/4"	1/4"	1/4"
Maximum Pressure (psig)	1500	1500	1500
Internal Volume (cc)	2700	2700	2700
Maximum TempBuna-N (250°F)	BN160/2	BN160/2	BN160/2
Maximum TempEPDM (300°F)	GE160/2	GE160/2	GE160/2
Maximum TempViton (400°F) Standard	GV160/2	GV160/2	GV160/2
Maximum TempSilicone (450°F)	GS160/2	GS160/2	GS160/2
Maximum TempKalrez (600ºF)	KZ160/2	KZ160/2	KZ160/2
Weight of Housing (lbs)	38.0	38.0	38.0
Principle Dimensions: (inches)			
Center Of Port To Head	1.18	1.18	1.61
Head Diameter	4.33	4.33	4.52
Overall Length	24.49	24.49	25.27
Element Removal Clearance	19.37	19.37	19.37
Filter Element Codes:			
Disposable Element (1)	51-476-□	51-476-□	51-476-□
Stainless Steel Element	SS-51-476-□	SS-51-476-□	SS-51-476-□
Pleated Glass Element (2)	CA-51-476-□PLGS-R	CA-51-476-□PLGS-R	CA-51-476-¤PLGS-R
Materials Of Construction: (3)			
Head & Internals	316LSS	316LSS	316LSS
Bowl	316LSS	316LSS	316LSS
O-Rings (Standard)	Viton	Viton	Viton
Accessories:			
Mounting Bracket	MB150	MB150	MB150
Support Core	SC160	SC160	SC160
FLOW RATE IN SCFM FOR ABOVE ASSEM	IBLIES WITH GRADE 50C		
Air Line Pressure	160 Series		
(PSIG)			
15	50CS		70CS 87
15 20		64	
30	125		143
60	160		221
100	256		354
150	354		488
250	546		754
500	1091		1508
1500	3248		4466

Notes:

- (1) Replace $\ ' \Box'$ with grade required, e.g. 51-476-50CS
- (2) Replace 'a' with 3 or 10 micron, e.g. CA-51-476-03PLGS-R
- (3) Material abbreviations, 316LSS = 316L Stainless Steel
- (4) Flow rates for Grade 50CS rated at 99.99% against 0.01 micron
- (5) Flow rates for Grade 70CS rated at 95% against 0.01 micron
- (*) Also available in 3/4" ports

Our wide range of filter element materials and micron sizes allow multiple uses for these housings:

Gas Service Applications:

Coalescing and/or Particulate
CNG Filtration
Blow Molding Equipment
Food Plant Caustic Service
High Pressure Compressor Service
General High Pressure Air Service
Adsorption Cartridges; Carbon, Silica Gel, 13X, etc.
Pleated for High Dirt Holding Capacity

Liquid Service Applications:

Particulate
High Flow Sample Service
Fuel Filtration
Solvents / Coolants
Cryogenic Service
Corrosive Environmental Service
Lubricants
C.I.P. Service (Clean In Place)